



Installation Guide

Installation Kit: 911-6109-10



This installation guide covers various makes and models of equipment. See pages 2 & 3 for supported models.

DT-160 FLX 3310 Patriot 3230 MT455B MT635B DT-180 DT-180A FLX 3510 Patriot 3240 MT455D MT635B DT-180A Magnum 180 Patriot 3320 MT455E MT645B DT-200 Magnum 190 Patriot 3330 MT465 MT645B DT-205B Magnum 210 Patriot 3340 MT465B MT645D DT-220A Magnum 215 Patriot 4420 MT465D MT645D DT-220A Magnum 216 Patriot 4420 MT465B MT645D DT-220A Magnum 220 Patriot 4440 MT475B MT655D DT-220A Magnum 225 SPX 4410 MT475B MT655D DT-250B Magnum 225 Steiger 330 MT475B MT655D DT-275B Magnum 240 Steiger 335 MT485B MT655D RT-95 Magnum 245 Steiger 330 MT485B MT655D RT-100A Magnum 275 Steiger 380 MT495D MT655E RT-120 Magnum 370 Steiger 380 MT515B	AGCO	Cas	e IH	Challe	nger
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	ZTX280				

Supported Models

Claas		New Ho	lland	Mass	ey Fergus	on
Axion 810 ⁺		T8.275	T9020	5465	7465	7724S
Axion 820 ⁺		T8.300	T9030	5470	7475	7726
Axion 830 ⁺		T8.320	T9040	5475	7480	7726S
Axion 840 ⁺		T8.330	T9050	5480	7485	8220
Axion 850 ⁺		T8.350	T9060	5609	7490	8240
Axion 860 ⁺		T8.360	TG210	5610	7495	8245
Axion 870 ⁺		T8.380	TG215	5611	7497	8250
Axion 880 ⁺		T8.390	TG230	5612	7499	8260
Axion 920		T8.410	TG245	5613	7614	8270
Axion 930		T8.420	TG255	5710	7615	8280
Axion 940	+	T8.435	TG275	5711	7616	8450
Axion 950	⁺ 2014 & newer	T8010	TG285	5711SL	7618	8460
Axion 960	*2020 & newer	T8020	TG305	5712SL	7619	8470
Lexion 6800		T8030	TJ275	5713SL	7620	8480
Lexion 6900		T8040	TJ280	6465	7622	8650
Lexion 7400		T8050	TJ325	6475	7624	8660
Lexion 7500		T9.390	TJ330	6480	7626	8670
Lexion 8600		T9.435	TJ375	6485	7714	8680
Lexion 8700		T9.450	TJ380	6490	7715	8690
Lexion 8800		T9.480	TJ425	6495	7715S	8727
Jaguar 930*		T9.505	TJ430	6497	7716	8730
Jaguar 940*		T9.530	TJ450	6499	7716S	8732
Jaguar 950*		T9.530	TJ480	6614	7718	8735
Jaguar 960*		T9.560	TJ500	6615	7718S	8737
Jaguar 970*		T9.565	TJ530	6616	7719	8727S
Jaguar 980*		T9.600		6712	7720	8730S
Jaguar 990*		T9.615		6713	7720S	8732S
		T9.645		6714S	7722	8735S
		T9.670		6715S	7722S	8737S
		T9.700		6716S	7724	8740S

Introduction

The procedures outlined in this guide provide the basic installation procedure for the ESi² on the machines specified on the front cover of this guide. If you do not see your machine listed, contact customer support for further instruction. The kit components and corresponding install instructions are designated for each applicable machine make and model and may not be used on undesignated machine models.

Review Installation Kit Contents

Kit contents are outlined in the ESi² installation section on pages 10 and 11. Read all applicable installation instructions for your machine's model and ensure that all required kit components are present before beginning the installation.

NOTE: Due to manufacturing processes outside of Outback Guidance's control, the installer may have to adapt this kit to your distinct situation.

Read and Follow All Safety Messages

- Refer to the safety manual for the machine that the ESi² is being installed on for operating age and precautions.
- Prior to installing and operating the ESi², read and understand all safety precautions as outlined in this guide
- Store this guide and all related safety information with related machine manuals for future reference.

Safety Information and Warnings*

- ESi² is NOT designed to replace the machine's operator and is designed as a driving aid for use in precision agriculture applications.
- ESi² is NOT intended for use on roadways and should remain disengaged at all times when traveling on roadways.
- ESi² does NOT control the speed of the machine and a human operator is required to manually maintain a safe operating speed.
- ESi² does NOT avoid obstacles. To prevent human, machine and property injury a human operator is required to operate the machine at all times.
- Do NOT allow anyone to operate without instructions.
- At all times the driver is fully responsible for the safe operation of the vehicle.

^{*} The safety warnings contained in this installation guide are not meant to be an exhaustive list of potential hazards.

Introduction

- To ensure peak performance, ESi² should only be installed after a thorough machine inspection has been conducted. The contents of this kit and ESi² are not intended to replace preventative and or needed maintenance. To avoid bodily and machine injury, follow the machine preparation checklist below:
 - ⇒ Inspect steering linkage: Machine should drive in a straight line without manual correction
 - ⇒ Turn off machine and power-off all electronic gauges, monitors and external devices when installing or performing maintenance on the ESi²
 - ⇒ Park machine on a clean and level surface
 - ⇒ Lower all implements and headers to the ground
 - ⇒ Apply the parking break and chock wheels
 - ⇒ Inspect any drilling and/or cutting sites to ensure no electrical wiring damage will be incurred

Install Guide Index

This installation guide covers multiple machine types. Refer to the index below to find the section that applies to your machine.

Install #1

Case IH and New Holland Tractors

For machine specific installation instructions start at page 9.



Install #2

Case IH and New Holland Tractors

For machine specific installation instructions start at page 13.



Install #3

New Holland Tractors and Case IH Sprayers

For machine specific installation instructions start at page 17.



Install #4

Case IH and McCormick MFWD Tractors

For machine specific installation instructions start at page 21.



Install Guide Index

Install #5

AGCO MFWD Tractors

For machine specific installation instructions start at page 25.



Install #6

AGCO MFWD Tractors

For machine specific installation instructions start at page 29.



Install #7

Claas Axion Tractors

For machine specific installation instructions start at page 33.



Install #8

Claas Combines and Forage Harvesters

For machine specific installation instructions start at page 37.



Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

SAVE the nut as it will be used later in this installation.

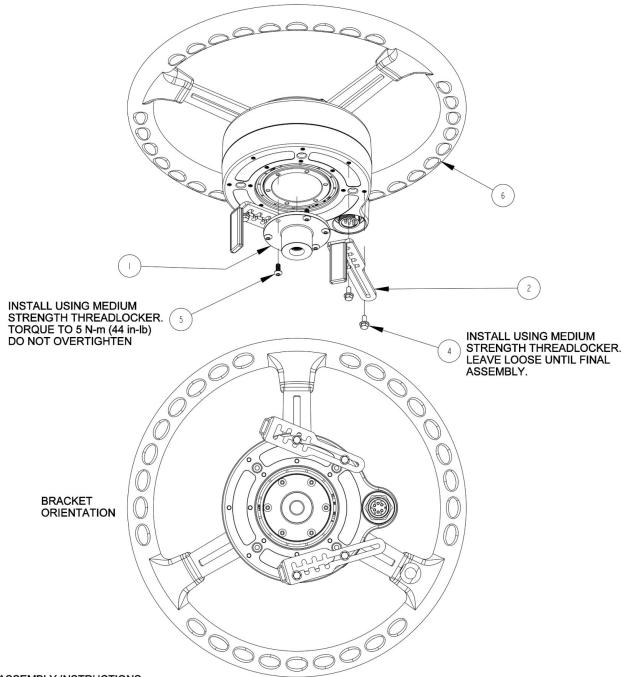
Following the manufacturer's recommended procedure remove the steering wheel.

NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.

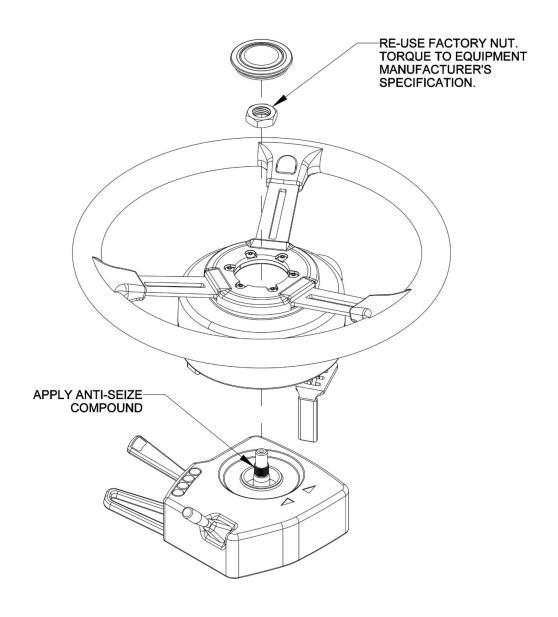




Case IH and New Holland Tractors



- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
- 2. PLACE ASSEMBLY ON STEERING SHAFT AND RE-INSTALL STEERING SHAFT NUT.
- 3. ADJUST BRACKETS TO FIT SNUG AGAINST THE STEERING COLUMN.
- 4. TIGHTEN SCREWS ATTACHING BRACKETS TO BOTTOM OF MOTOR.
 TORQUE TO 5 N-m (44 in-lb). DO NOT OVERTIGHTEN.
 ENSURE THAT THE ANTI-ROTATION BRACKETS DO NOT CONTACT THE SPLINE ADAPTER.
 ENSURE THAT THE MOTOR DOES NOT MOVE IN RELATION TO THE STEERING COLUMN.
- 5. ROTATE THE WHEEL A FULL TURN TO ENSURE THERE IS NO INTERFERENCE BETWEEN THE BRACKETS AND SPLINE ADAPTER, OR ANY MOVING PARTS AND MACHINE CONTROLS.



ITEM	QTY	PART NUMBER	DESCRIPTION	NOTES
1	1	604-0071-10	SPLINE ADAPTER- ESI2, 36T x .630 MAJOR x 1.200 OFFSET	
2	2	640-0184-01	ANTI-ROTATION BRACKET	
3	1	675-0126-000	LOCTITE 242 MEDIUM STRENGTH THREADLOCKER	NOT SHOWN
4	4	675-1345-10	SCREW, M5-0.8 X 12MM, HEX FLANGE	
5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





Case IH and New Holland Tractors

Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

SAVE the nut as it will be used later in this installation.

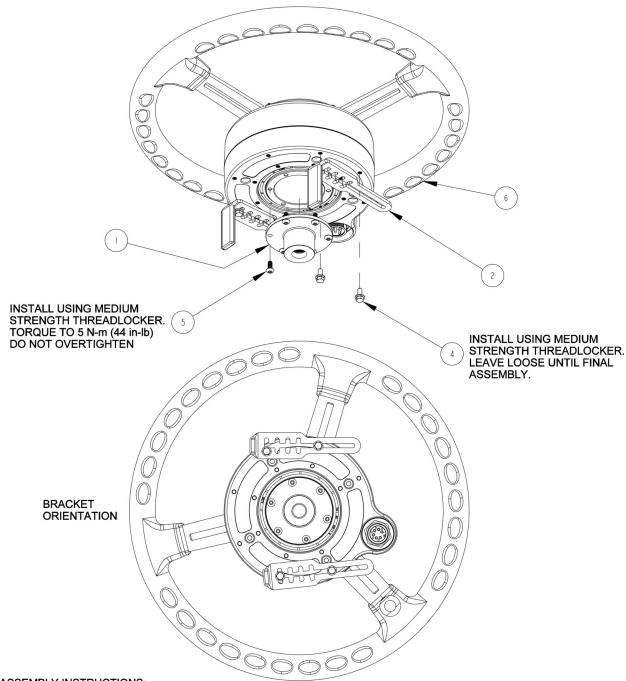
Following the manufacturer's recommended procedure remove the steering wheel.

NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.

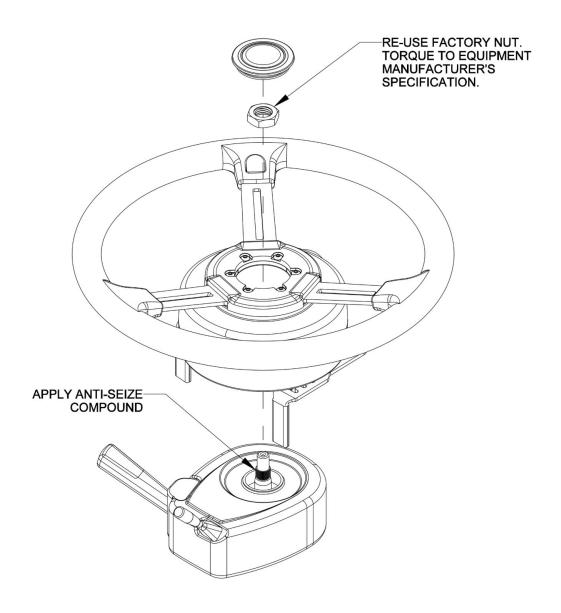




Case IH and New Holland Tractors



- ASSEMBLY INSTRUCTIONS:
- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
- 2. PLACE ASSEMBLY ON STEERING SHAFT AND RE-INSTALL STEERING SHAFT NUT.
- 3. ADJUST BRACKETS TO FIT SNUG AGAINST THE STEERING COLUMN.
- 4. TIGHTEN SCREWS ATTACHING BRACKETS TO BOTTOM OF MOTOR.
 TORQUE TO 5 N-m (44 in-lb). DO NOT OVERTIGHTEN.
 ENSURE THAT THE ANTI-ROTATION BRACKETS DO NOT CONTACT THE SPLINE ADAPTER.
 ENSURE THAT THE MOTOR DOES NOT MOVE IN RELATION TO THE STEERING COLUMN.
- ROTATE THE WHEEL A FULL TURN TO ENSURE THERE IS NO INTERFERENCE BETWEEN THE BRACKETS AND SPLINE ADAPTER, OR ANY MOVING PARTS AND MACHINE CONTROLS.



ITEM	QTY	PART NUMBER	DESCRIPTION	NOTES
1	1	604-0071-10	SPLINE ADAPTER- ESI2, 36T x .630 MAJOR x 1.200 OFFSET	
2	2	640-0184-01	ANTI-ROTATION BRACKET	
3	1	675-0126-000	LOCTITE 242 MEDIUM STRENGTH THREADLOCKER	NOT SHOWN
4	4	675-1345-10	SCREW, M5-0.8 X 12MM, HEX FLANGE	
5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

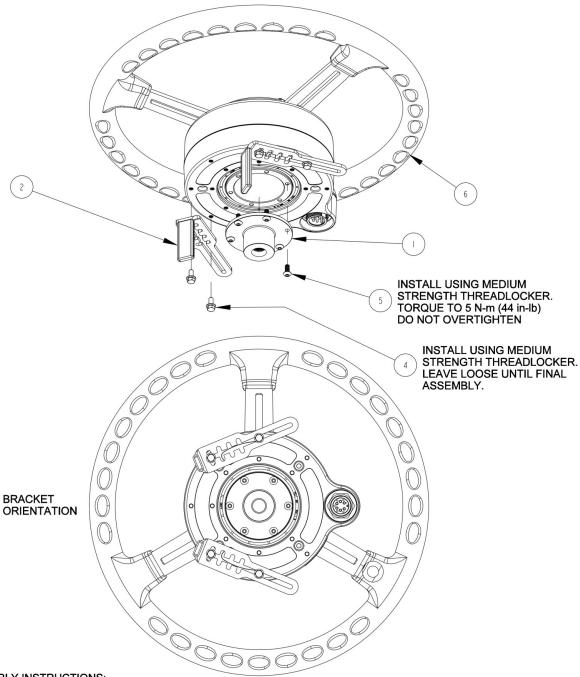
SAVE the nut as it will be used later in this installation.

Following the manufacturer's recommended procedure remove the steering wheel.

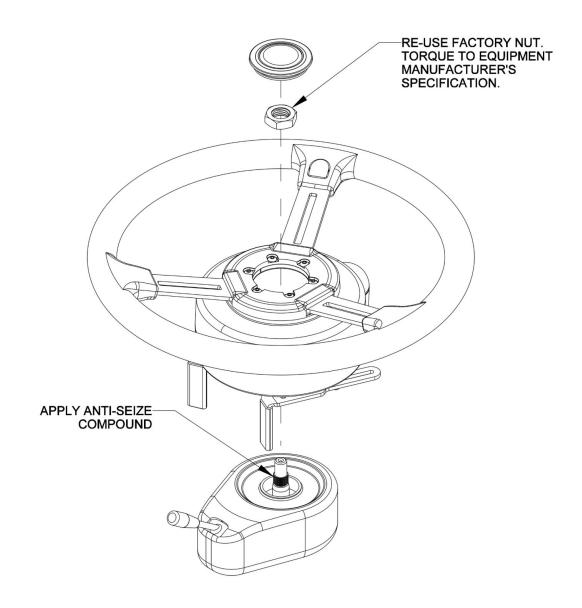
NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.







- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
- 2. PLACE ASSEMBLY ON STEERING SHAFT AND RE-INSTALL STEERING SHAFT NUT.
- 3. ADJUST BRACKETS TO FIT SNUG AGAINST THE STEERING COLUMN.
- 4. TIGHTEN SCREWS ATTACHING BRACKETS TO BOTTOM OF MOTOR.
 TORQUE TO 5 N-m (44 in-lb). DO NOT OVERTIGHTEN.
 ENSURE THAT THE ANTI-ROTATION BRACKETS DO NOT CONTACT THE SPLINE ADAPTER.
 ENSURE THAT THE MOTOR DOES NOT MOVE IN RELATION TO THE STEERING COLUMN.
- 5. ROTATE THE WHEEL A FULL TURN TO ENSURE THERE IS NO INTERFERENCE BETWEEN THE BRACKETS AND SPLINE ADAPTER, OR ANY MOVING PARTS AND MACHINE CONTROLS.



ITEM	QTY	PART NUMBER	DESCRIPTION	NOTES
1	1	604-0071-10	SPLINE ADAPTER- ESI2, 36T x .630 MAJOR x 1.200 OFFSET	
2	2	640-0184-01	ANTI-ROTATION BRACKET	
3	1	675-0126-000	LOCTITE 242 MEDIUM STRENGTH THREADLOCKER	NOT SHOWN
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5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

SAVE the nut as it will be used later in this installation.

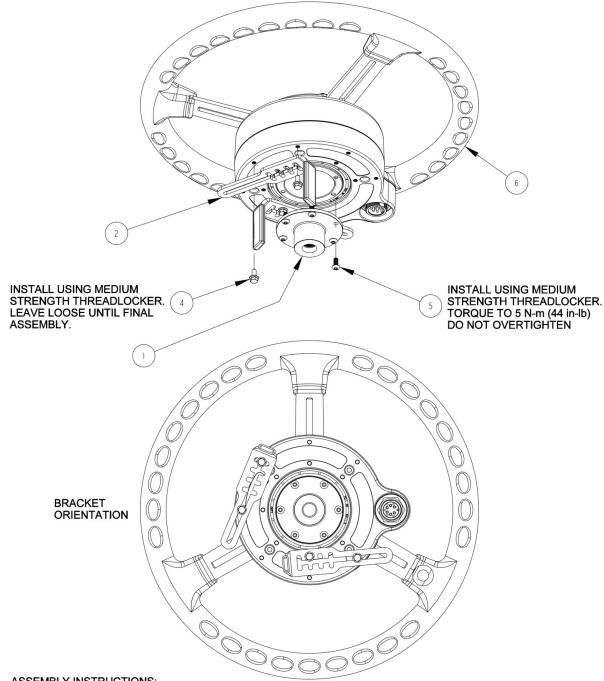
Following the manufacturer's recommended procedure remove the steering wheel.

NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.

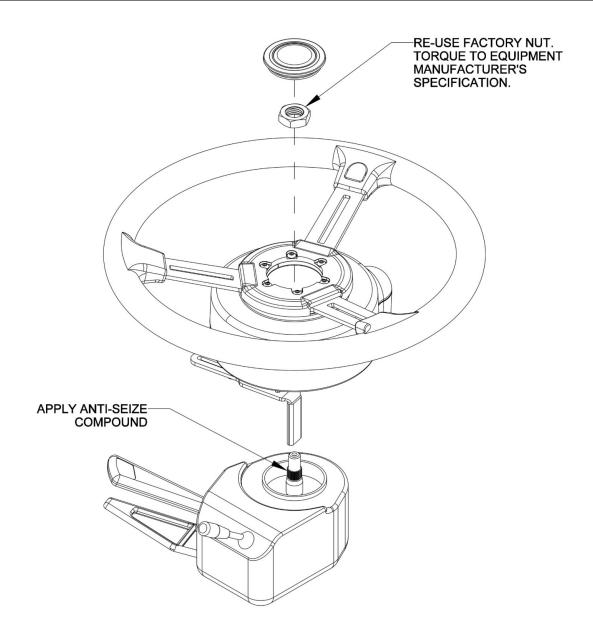




Case IH and McCormick MFWD Tractors



- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
- 2. PLACE ASSEMBLY ON STEERING SHAFT AND RE-INSTALL STEERING SHAFT NUT.
- 3. ADJUST BRACKETS TO FIT SNUG AGAINST THE STEERING COLUMN.
- 4. TIGHTEN SCREWS ATTACHING BRACKETS TO BOTTOM OF MOTOR. TORQUE TO 5 N-m (44 in-lb). DO NOT OVERTIGHTEN. ENSURE THAT THE ANTI-ROTATION BRACKETS DO NOT CONTACT THE SPLINE ADAPTER. ENSURE THAT THE MOTOR DOES NOT MOVE IN RELATION TO THE STEERING COLUMN.
- 5. ROTATE THE WHEEL A FULL TURN TO ENSURE THERE IS NO INTERFERENCE BETWEEN THE BRACKETS AND SPLINE ADAPTER. OR ANY MOVING PARTS AND MACHINE CONTROLS.



ITEM	QTY	PART NUMBER	DESCRIPTION	NOTES
1	1	604-0071-10	SPLINE ADAPTER- ESI2, 36T x .630 MAJOR x 1.200 OFFSET	
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5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





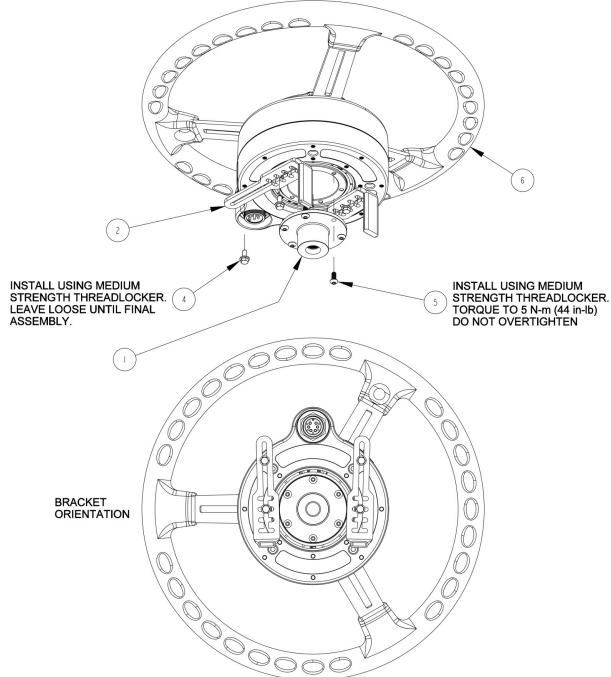
Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

SAVE the nut as it will be used later in this installation.

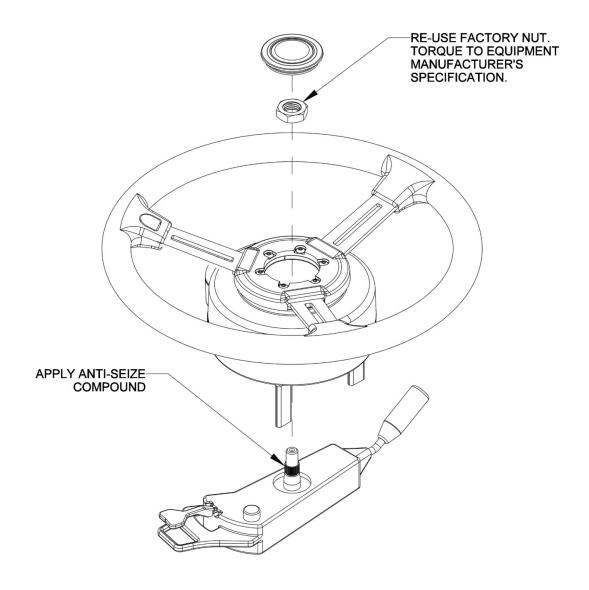
Following the manufacturer's recommended procedure remove the steering wheel.

NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.





- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
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6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

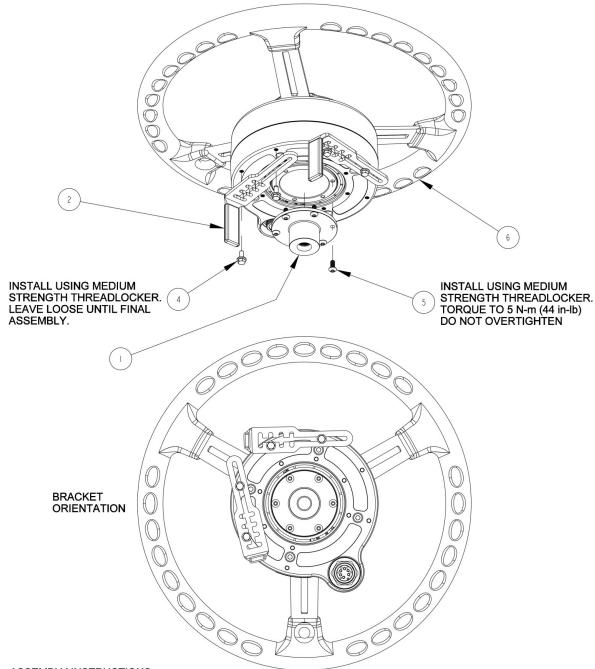
SAVE the nut as it will be used later in this installation.

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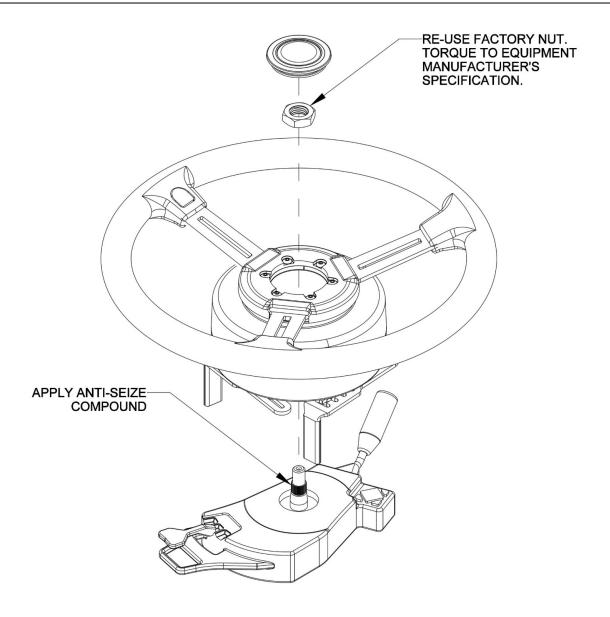
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3	1	675-0126-000	LOCTITE 242 MEDIUM STRENGTH THREADLOCKER	NOT SHOWN
4	4	675-1345-10	SCREW, M5-0.8 X 12MM, HEX FLANGE	
5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





Claas Axion Tractors

Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

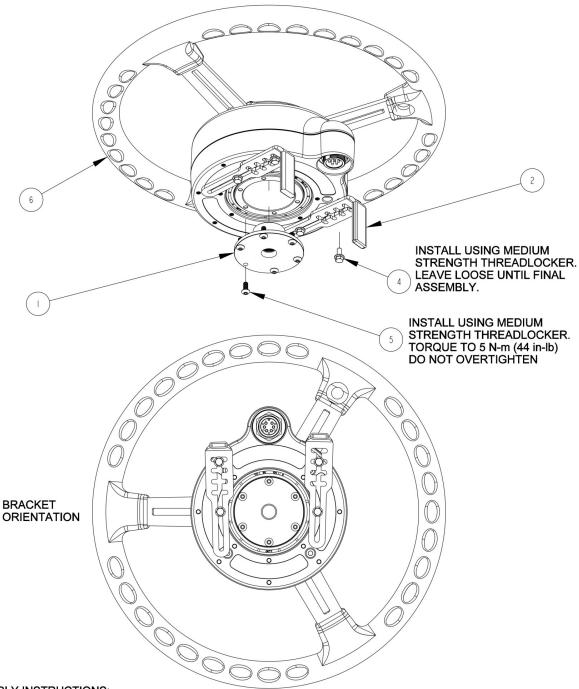
SAVE the nut as it will be used later in this installation.

Following the manufacturer's recommended procedure remove the steering wheel.

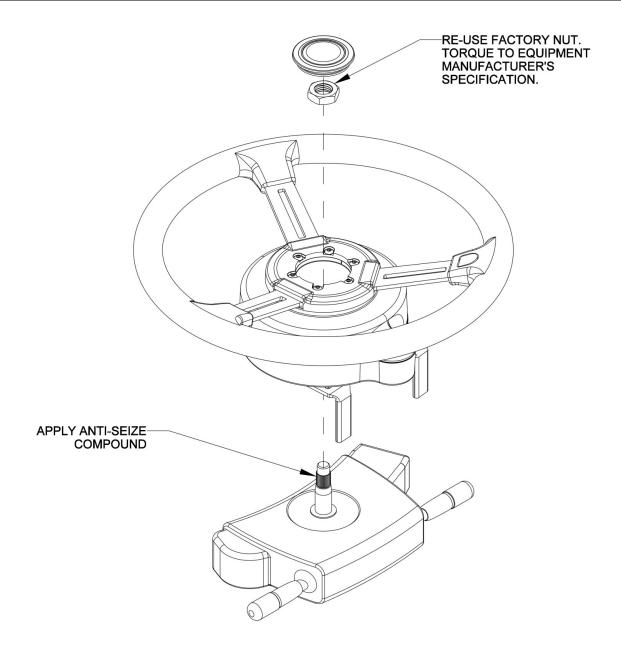
NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.

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- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
- 2. PLACE ASSEMBLY ON STEERING SHAFT AND RE-INSTALL STEERING SHAFT NUT.
- 3. ADJUST BRACKETS TO FIT SNUG AGAINST THE STEERING COLUMN.
- 4. TIGHTEN SCREWS ATTACHING BRACKETS TO BOTTOM OF MOTOR.
 TORQUE TO 5 N-m (44 in-lb). DO NOT OVERTIGHTEN.
 ENSURE THAT THE ANTI-ROTATION BRACKETS DO NOT CONTACT THE SPLINE ADAPTER.
 ENSURE THAT THE MOTOR DOES NOT MOVE IN RELATION TO THE STEERING COLUMN.
- 5. ROTATE THE WHEEL A FULL TURN TO ENSURE THERE IS NO INTERFERENCE BETWEEN THE BRACKETS AND SPLINE ADAPTER, OR ANY MOVING PARTS AND MACHINE CONTROLS.



ITEM	QTY	PART NUMBER	DESCRIPTION	NOTES
1	1	604-0071-10	SPLINE ADAPTER- ESI2, 36T x .630 MAJOR x 1.200 OFFSET	
2	2	640-0184-01	ANTI-ROTATION BRACKET	
3	1	675-0126-000	LOCTITE 242 MEDIUM STRENGTH THREADLOCKER	NOT SHOWN
4	4	675-1345-10	SCREW, M5-0.8 X 12MM, HEX FLANGE	
5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

ESi² wheel successfully installed





Claas Combines and Forage Harvesters

Remove the steering wheel center cap and the nut holding the steering wheel onto the shaft.

SAVE the nut as it will be used later in this installation.

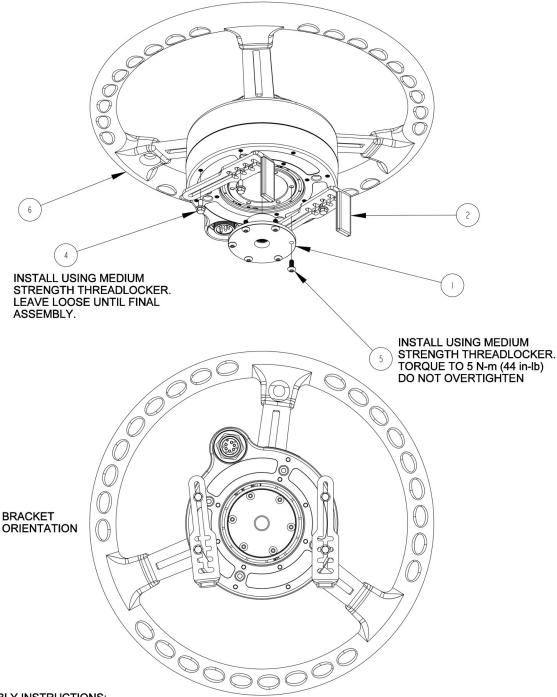
Following the manufacturer's recommended procedure remove the steering wheel.

NOTE: Consult your equipment dealer if you are unsure of the correct procedure for removing the steering wheel.

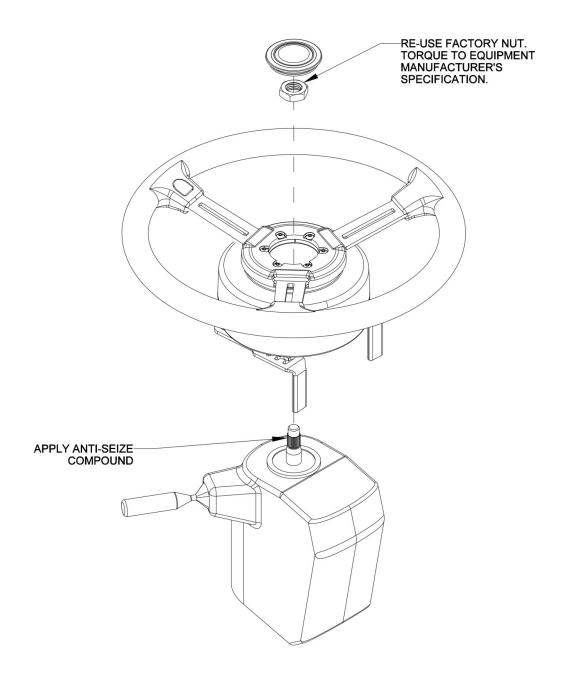


Install #8

Claas Combines and Forage Harvesters



- 1. PRE-ASSEMBLE SPLINE ADAPTER AND BRACKETS TO WHEEL MOTOR.
- 2. PLACE ASSEMBLY ON STEERING SHAFT AND RE-INSTALL STEERING SHAFT NUT.
- 3. ADJUST BRACKETS TO FIT SNUG AGAINST THE STEERING COLUMN.
- 4. TIGHTEN SCREWS ATTACHING BRACKETS TO BOTTOM OF MOTOR.
 TORQUE TO 5 N-m (44 in-lb). DO NOT OVERTIGHTEN.
 ENSURE THAT THE ANTI-ROTATION BRACKETS DO NOT CONTACT THE SPLINE ADAPTER.
 ENSURE THAT THE MOTOR DOES NOT MOVE IN RELATION TO THE STEERING COLUMN.
- 5. ROTATE THE WHEEL A FULL TURN TO ENSURE THERE IS NO INTERFERENCE BETWEEN THE BRACKETS AND SPLINE ADAPTER, OR ANY MOVING PARTS AND MACHINE CONTROLS.



ITEM	QTY	PART NUMBER	DESCRIPTION	NOTES
1	1	604-0071-10	SPLINE ADAPTER- ESI2, 36T x .630 MAJOR x 1.200 OFFSET	
2	2	640-0184-01	ANTI-ROTATION BRACKET	
3	1	675-0126-000	LOCTITE 242 MEDIUM STRENGTH THREADLOCKER	NOT SHOWN
4	4	675-1345-10	SCREW, M5-0.8 X 12MM, HEX FLANGE	
5	6	675-1351-10	SCREW, M5-0.8 X 12MM, BUTTON HEAD	
6	1	910-4024-10	ESI2 ELECTRIC STEERING WHEEL	

Claas Combines and Forage Harvesters

ESi² wheel successfully installed





Install Completion Checklist

- Ensure steering wheel turns freely and anti-rotation brackets do not contact the spline adapter.
- Check, and if needed, tighten anti-rotation brackets to eliminate excess movement. Loose anti-rotation brackets can cause poor steering performance.
- For steering ECU installation instructions please refer to the ECU installation guide that came with your installation kit.